## Electrical Measurements and Instrumentation

## Introduction To measurements

- Similarly other measures were invented

| Physical quantity | Standard unit | Definition |
| :---: | :---: | :---: |
| Length | metre | The length of path travelled by light in an interval of 1/299 792458 seconds |
| Mass | kilogram | The mass of a platinum-iridium cylinder kept in the International Bureau of Weights and Measures, Sèvres, Paris |
| Time | second | $9.192631770 \times 10^{9}$ cycles of radiation from vaporized caesium-133 (an accuracy of 1 in $10^{12}$ or 1 second in 36000 years) |
| Temperature | kelvin | The temperature difference between absolute zero and the triple point of water is defined as 273.16 kelvin |
| Current | ampere | One ampere is the current flowing through two infinitely long parallel conductors of negligible cross-section placed 1 metre apart in a vacuum and producing a force of $2 \times 10^{-7}$ newtons per metre length of conductor |
| Luminous intensity | candela | One candela is the luminous intensity in a given direction from a source emitting monochromatic radiation at a frequency of 540 terahertz $\left(\mathrm{Hz} \times 10^{12}\right)$ and with a radiant density in that direction of 1.4641 $\mathrm{mW} /$ steradian. ( 1 steradian is the solid angle which, having its vertex at the centre of a sphere, cuts off an area of the sphere surface equal to that of a square with sides of length equal to the sphere radius) |
| Matter | mole | The number of atoms in a 0.012 kg mass of carbon-12 |

Table 1.2 Fundamental and derived SI units
(a) Fundamental units

| Quantity | Standard unit | Symbol |
| :--- | :--- | :--- |
| Length | metre | m |
| Mass | kilogram | kg |
| Time | second | s |
| Electric current | ampere | A |
| Temperature | kelvin | K |
| Luminous intensity | candela | cd |
| Matter | mole | mol |

(c) Derived units

| Quantity | Standard unit | Symbol |
| :---: | :---: | :---: |
| Area | square metre | $\mathrm{m}^{2}$ |
| Volume | cubic metre | $\mathrm{m}^{3}$ |
| Velocity | metre per second | $\mathrm{m} / \mathrm{s}$ |
| Acceleration | metre per second squared | $\mathrm{m} / \mathrm{s}^{2}$ |
| Angular velocity | radian per second | $\mathrm{rad} / \mathrm{s}$ |
| Angular acceleration | radian per second squared | $\mathrm{rad} / \mathrm{s}^{2}$ |
| Density | kilogram per cubic metre | $\mathrm{kg} / \mathrm{m}^{3}$ |
| Specific volume | cubic metre per kilogram | $\mathrm{m}^{3} / \mathrm{kg}$ |
| Mass flow rate | kilogram per second | $\mathrm{kg} / \mathrm{s}$ |
| Volume flow rate | cubic metre per second | $\mathrm{m}^{3} / \mathrm{s}$ |
| Force | newton | N |
| Pressure | newton per square metre | $\mathrm{N} / \mathrm{m}^{2}$ |
| Torque | newton metre | Nm |
| Momentum | kilogram metre per second | $\mathrm{kg} \mathrm{m} / \mathrm{s}$ |
| Moment of inertia | kilogram metre squared | $\mathrm{kg} \mathrm{m}^{2}$ |
| Kinematic viscosity | square metre per second | $\mathrm{m}^{2} / \mathrm{s}$ |
| Dynamic viscosity | newton second per square metre | $\mathrm{Ns} / \mathrm{m}^{2}$ |
| Work, energy, heat | joule | J |
| Specific energy | joule per cubic metre | $\mathrm{J} / \mathrm{m}^{3}$ |
| Power | watt | W |
| Thermal conductivity | watt per metre kelvin | W/m K |
| Electric charge | coulomb | C |
| Voltage, e.m.f., pot. diff. | volt | V |
| Electric field strength | volt per metre | $\mathrm{V} / \mathrm{m}$ |
| Electric resistance | ohm | $\Omega$ |
| Electric capacitance | farad | F |
| Electric inductance | henry | H |
| Electric conductance | siemen | S |
| Resistivity | ohm metre | $\Omega \mathrm{m}$ |
| Permittivity | farad per metre | F/m |
| Permeability | henry per metre | H/m |
| Current density | ampere per square metre | $\mathrm{A} / \mathrm{m}^{2}$ |

- SI units ( meter, kg, seconds,....etc) : systems international units
- Imperial system of units ( miles, yards, inch, feet, slug,...etc)
- Still used : particularly in Britain and America.
- Trend to ban imperial system of units internationally.
- However: one can convert from one system to another.


## Measurement system applications

- Applications can be classified into three major areas:
$\checkmark$ regulating trade: measure physical quantities: length, volume, mass,..etc.
$\checkmark$ Applications in monitoring functions
- to take actions ( e.g. monitor Temp in greenhouses: windows on/off)
- in chemical process: reactions at certain temp \& pressure.
$\checkmark$ As a part of automatic feedback system
- e.g. Temperature control system


## Elements of measurement system



Sensor: e.g. thermocouple, strain gauge / usually linear/ primary or complete (thermometer)

VCE: convenience, e.g. $\mathrm{R} \gg \mathrm{V}$ (strain gauge/bridge) SPE: improve quality, e.g. op.amp for thermocouples (mV)
Transmission: for convenience or accessibility
$\square$ Signal can be displayed or fedback to automatic control system

## Selection of nepasuring ingtidnent

> Specifications/characteristics: accuracy - resolution -sensitivity ..etc
> Environmental conditions: eliminate use OR protection (but might reduce dynamic response (e.g,measuring temperature) - might disturb the instrument (e,g, pressure sensor at high flow rate!)
$>$ Cost

- Instrument Engineers: compromise/ select from list/ stay updated
- Better characteristics >>> higher the cost
- Consideration to: durability - maintainability - constancy of performance
- (Purchase cost + maintenance cost)/ projected life or period that instrument is expected to be used! = cost/year >>> unless instrument is reused


## Static characteristics of instruments

- Accuracy and inaccuracy ( measurement uncertainty)
o measures how close the output reading to correct value
o Inaccuracy: extend to which reading can be wrong - as percentage of full scale, e.g. $\pm 1 \% \gg$ can be crucial ( thermometer in room vs factory) match process and instrument range!
- Precision/ repeatability/ reproducibility
o precision: degree of freedom from random errors ( confused with accuracy!)
o Repeatability: closeness to output when input is repeated ( same conditions. e.g. instrument, observer, location)
o Reproducibility : repeatability if conditions vary


Comparison of accuracy and precision.

- Tolerance
o maximum deviation of manufactured component from specified value. e.g. 1000 W resistors with tolerance $5 \%$ in power >> 950 to 1050 at random pick
- Range or span
o minimum and maximum values of quantity the instrument is designed to measure
- Linearity
o maximum deviation in output from fitted line (\% full scale)
- Sensitivity of measurement
o Change in output at a given input change :
o scale deflection/value of measurand producing deflection = slope of fitted line

- Threshold
o Minimum detectable input (at start). E.g. car speedometer ( $15 \mathrm{~km} / \mathrm{hr}$ )
- Resolution
o Minimum input produces detectable change in output. E.g. if car speedometer subdivision is $20 \mathrm{~km} / \mathrm{hr}$ we can estimate changes upto 5 km .hr roughly ( $5 \mathrm{~km} / \mathrm{hr}$ is the resolution)
- Sensitivity to disturbance
o Standard ambient conditions are usually defined (e.g. temperature)
o Measures the magnitude of change in characteristics of instrument due to condition change
o Zero drift (bias): zero reading is modified. E.g. scale > remove bias. Also voltmeter due to change in temp >> Volts/ ${ }^{\circ} \mathrm{C}$ (zero drift coefficient $/ \mathrm{s}>$ if other parameters !)
o Sensitivity drift: varies as ambient condition varies
- saturation
o Greater input than allowed


## Errors during measurement

## Introduction

- Errors during measurement > not associated with noise
- Aims at reducing errors or quantify them
- Problem arises from cumulative reading > overall magnitude of error
- Two types of errors : systematic \& Random
- Systematic error: in output reading consistently on one side ( all positive or all negative). Due to:
- Disturbance during measurement
- Environmental changes (modifying inputs)
- bent of needle
- Uncalibrated instrument , drift in instrument characteristics
- Cabling practice


## Introduction

- Random error: perturbations on either sides by random and unpredictable effects( equal weights for positive and negative deviations). Due to:
- Wrong interpretation (e.g. interpolation)
- Electrical noise
- Statically quantified, and improved by averaging
- Quantification is based on probability of confidence ( e.g. 99\%)
- There is a chance of repeating the error! E.g. wrong reading


## Sources of systematic error

- System disturbance due to measurement:
- By the act of measurement : e.g. thermometer in hot water or plate to measure pressure in a pipe
- Improved by reconsidering the design of the instrument
- Measurement in electrical circuits:
- Consider an example of voltage measured with voltmeter



$$
\begin{aligned}
\frac{1}{R_{\mathrm{CD}}} & =\frac{1}{R_{1}+R_{2}}+\frac{1}{R_{3}} \quad \text { or } \quad R_{\mathrm{CD}}=\frac{\left(R_{1}+R_{2}\right) R_{3}}{R_{1}+R_{2}+R_{3}} \\
\frac{1}{R_{\mathrm{AB}}} & =\frac{1}{R_{\mathrm{CD}}+R_{4}}+\frac{1}{R_{5}} \quad \text { or } \quad R_{\mathrm{AB}}=\frac{\left(R_{4}+R_{\mathrm{CD}}\right) R_{5}}{R_{4}+R_{\mathrm{CD}}+R_{5}}
\end{aligned}
$$



$$
\begin{aligned}
& R_{\mathrm{AB}}=\frac{\left[\frac{\left(R_{1}+R_{2}\right) R_{3}}{R_{1}+R_{2}+R_{3}}+R_{4}\right] R_{5}}{\frac{\left(R_{1}+R_{2}\right) R_{3}}{R_{1}+R_{2}+R_{3}}+R_{4}+R_{5}} \\
& I=\frac{E_{0}}{R_{\mathrm{AB}}+R_{\mathrm{m}}}, \\
& E_{\mathrm{m}}=\frac{R_{\mathrm{m}} E_{0}}{R_{\mathrm{AB}}+R_{\mathrm{m}}} .
\end{aligned}
$$

$\mathrm{R}_{\mathrm{AB}}$ should be large : ideally infinity...>>> but this presents other constrains !! e.g. moving coil voltmeter

- Errors due to environmental inputs:
- Characteristics are specified initially
- E.g. closed box with something inside to know ! ( real input, environmental input or a mixture of the two)
- Therefore environmental input must be measured first!
- Errors due to connecting leads:
- Taking account of the resistance of measuring leads
- E.g. resistance thermometer with copper leads ( resistance + temperature coefficient)
- Also subjectivity to electrical or magnetic field > noise! > careful routing
$\square$ Reduction of systematic errors
- Careful instrument design might help........E.g. strain gauge >> use material with very low temperature coefficient!!
- Method of opposing input > to cancel the effect >> e.g. compensating resistance with negative temperature coefficient to that of coil



## Random errors

- Using averaging and statistical analysis
- Mean and Median values:
for any set of $n$ measurements $x_{1}, x_{2} \cdots x_{n}$ of a constant quantity.

$$
x_{\text {mean }}=\frac{x_{1}+x_{2}+\cdots x_{n}}{n}
$$

$x_{\text {median }}=x_{n+1} / 2$

398420394416404408400420396413430
409406402407405404407404407407408
$($ Measurement set A) $\quad$ mean $=409.0$ and median $=408$
$($ Measurement set $B)$ mean $=406.0$ and median $=407$

34 , whilst in set B , the spread is only $6 \longrightarrow$ Smaller spread $>$ more confidence
409406402407405404407404407407408406410406405408 406409406405409406407
(Measurement set C )
Now, mean $=406.5$ and median $=406 \longrightarrow$ Mean approaches median as measurement increases

## - Standard deviation and Variance:

- Better estimation of results distribution from mean ( not smallest and highest)
- Deviation error of each measurement: $\mathrm{d}_{\mathrm{i}}$
- Variance:

$$
d_{i}=x_{i}-x_{\text {mean }}
$$

$$
V=\frac{d_{1}^{2}+d_{2}^{2} \cdots d_{n}^{2}}{n-1}
$$

- Standard deviation :

$$
\sigma=\sqrt{V}=\sqrt{\frac{d_{1}^{2}+d_{2}^{2} \cdots d_{n}^{2}}{n-1}}
$$

- Thus, as V and $\sigma$ decrease for a measurement set, we are able to express greater confidence that the calculated mean or median value is close to the true value, i.e. that the averaging process has reduced the random error value close to zero.
- Comparing V and $\sigma$ for measurement sets $B$ and $C, V$ and $\sigma$ get smaller as the number of measurements increases, confirming that confidence in the mean value increases as the number of measurements increases.


# Graphical data analysis technique: frequency distribution 

- Histogram and histogram of deviations



## Graphical data analysis technique: frequency distribution

Frequency distribution curve of deviation:

- Frequency of occurrence of each deviation value Vs magnitude of deviation
- Asymmetry between curves at zero deviation
- Normalizing magnitude so the area under curve is unity >>>> probability curve
- D: probability density function



# Electromechanical 

## Instruments

## Permanent-Magnet Moving-

Coil Instruments

- Deflection Instrument Fundamentals
- Deflecting force
- causes the pointer to move from its zero position when a current flows
- is magnetic force; the current sets up a magnetic field that interacts with the field of the permanent magnet (see Figure 3.1 (a))

(a) The deflecting force in a PMMC instrument is provided by a current-carrying coil pivoted in a magnetic field.

(b) The controlling force from the springs balances the deflecting force.

Figure 3-1 The deflecting force in a PMMC instrument is produced by the current in the moving coil. The controlling force is provided by spiral springs. The two forces are equal when the pointer is stationary.

- Controlling force
- is provided by spiral springs
(Figure 3.1 (b))
- retain the coil and pointer at their zero position when no current is flowing
- When current flows, the springs wind up as the coil rotates, and the force they exert on the coil increases
- The coil and pointer stop rotating when the controlling force becomes equal to the deflecting force.
- The spring material must be nonmagnetic to avoid any magnetic field influence on the controlling force.
- Since the springs are used to make electrical connection to the coil, they must have a low resistance.
- Damping force
- is required to minimize (or damp out) the oscillations
- must be present only when the coil is in motion, thus it must be generated by the rotation of the coil
- In PMMC instruments, the damping force is normally provided by eddy currents.

(a) Lack of damping causes the pointer to oscillate.

(b) The damping force in a PMMC instrument is provided by eddy currents induced in the aluminum coil former as it moves through the magnetic field.

Figure 3-2 A deflection instrument requires a damping force to stop the pointer oscillating about the indicated reading. The damping force is usually produced by eddy currents in a nonmagnetic coil former. These exist only when the coil is in motion.

## - Eddy currents induced in the coil former set up a magnetic flux that opposes the coil motion, thus damping the oscillations of the coil (see Figure 3.2 (b)).

- Two methods of supporting the moving system of a deflection instrument
- Jeweled-bearing suspension
- Cone-shaped cuts in jeweled ends of pivots
- Least possible friction
- Shock of an instrument spring $\Rightarrow$ supported to absorb such shocks
- Taut-band method
- Much tougher than jeweledbearing
- Two flat metal ribbons
(phosphor bronze or platinum alloy) are held under tension by spring to support the coil
- Because of the spring, the metal ribbons behave like rubber under tension.
- The ribbons also exert a controlling force as they twist, and they can be used as electrical connections to the moving coil.
- Much more sensitive than the jeweled-bearing type because there is less friction
- Extremely rugged, not easily be shattered.


Figure 3-3 The moving coil in a PMMC instrument may be supported by pivots in jeweled bearings, or by two flat metal ribbons held taut by springs. Taut-band suspension is the toughest and the most sensitive of the two.

## - PMMC Construction <br> - D'Arsonval or horseshoe magnet <br> - Core-magnet



Figure 3-4 A typical PMMC instrument is constructed of a horseshoe magnet, soft-iron pole shoes, a soft-iron core, and a suspended coil that moves in the air gap between the core and the pole shoes.


Figure 3-5 In a core-magnet PMMC instrument, the permanent magnet is located inside the moving coil, and the coil and magnet are positioned inside a soft-iron cylinder.

## - Torque Equation and Scale

- When a current I flows through a one-turn coil situated in a magnetic field, a force F is exerted on each side of the coil

$$
F=B l l \quad \text { newtons }
$$


(a) Force $F$ acts on each side of the coil

(b) Area enclosed by coil is $D \times \ell$

(c) Linear scale on a PMMC instrument

Figure 3-6 The deflecting torque on the coil of a PMMC instrument is directly proportional to the magnetic flux density, the coil dimensions, and the coil current. This gives the instrument a linear scale.

- Since the force acts on each side of the coil, the total force for a coil of N turns is

$$
F=2 B I l N
$$

- The force on each side acts at a radius r, producing a deflecting torque:

$$
\begin{aligned}
T_{D} & =2 B \| I N r=B I I N(2 r) \\
& =B I I N D \\
& =B A I N
\end{aligned}
$$

- The controlling torque exerted by the spiral springs is directly proportional to the deformation or windup of the springs. Thus, the controlling torque is proportional to the actual angle of deflection of the pointer.

$$
T_{C}=K \theta \quad \text { where } K \text { is a constant }
$$

- For a given deflection, the controlling and deflecting torque are equal:

$$
K \theta=B l I N D
$$

$$
\theta=C l \quad \text { where } C \text { is a constant }
$$

Example 3.1 A PMMC instrument with a 100turn coil has a magnetic flux density in its air gaps of $\mathrm{B}=0.2 \mathrm{~T}$. The coil dimension are D $=1 \mathrm{~cm}$ and $\mathrm{l}=1.5 \mathrm{~cm}$. Calculate the torque on the coil for a current of 1 mA .

## Solution

$$
\begin{aligned}
T_{d} & =\text { BlIND }=(0.2 T)\left(1.5 \times 10^{-2}\right)\left(1 \times 10^{-3}\right)(100)\left(1 \times 10^{-2}\right) \\
& =3 \times 10^{-6} \mathrm{Nm}
\end{aligned}
$$

## Resistor Types

## Importance parameters

*Value
$*$ Power rating

## Tolerance

Temperature coefficient

| Type | Values ( $\Omega$ ) | Power rating (W) | Tolerance (\%) | Temperature coefficient (ppm $/{ }^{\circ} \mathrm{C}$ ) | picture |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Wire wound (power) | 10m~3k | $3 \sim 1 \mathrm{k}$ | $\pm 1 \sim \pm 10$ | $\pm 30 \sim \pm 300$ | $\begin{aligned} & 2 W 0.518 \mathrm{~K} \\ & \wedge^{46} 162 \end{aligned}$ |
| Wire wound (precision) | $10 \mathrm{~m} \sim 1 \mathrm{M}$ | $0.1 \sim 1$ | $\pm 0.005 \sim \pm 1$ | $\pm 3 \sim \pm 30$ | $\sum_{500008}$ |
| Carbon film | $1 \sim 1 \mathrm{M}$ | 0.1~3 | $\pm 2 \sim \pm 10$ | $\pm 100 \sim \pm 200$ | - |
| Metal film | $100 \mathrm{~m} \sim 1 \mathrm{M}$ | 0.1~3 | $\pm 0.5 \sim \pm 5$ | $\pm 10 \sim \pm 200$ |  |
| Metal film (precision) | 10m~100k | $0.1 \sim 1$ | $\pm 0.05 \sim \pm 5$ | $\pm 0.4 \sim \pm 10$ | 驚高 |
| Metal oxide film | 100m~100k | $1 \sim 10$ | $\pm 2 \sim \pm 10$ | $\pm 200 \sim \pm 500$ | - iii |

Data: Transistor technology (10/2000)

## Resistor Values

* Color codes
* Alphanumeric


## 4 band color codes

| Color | Digit | Multiplier | Tolerance(\%) |  | Temperature coefficient (ppm/ ${ }^{\circ} \mathrm{C}$ ) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Silver |  | $10^{-2}$ | $\pm 10$ | K |  |  |
| Gold |  | $10^{-1}$ | $\pm 5$ | J |  |  |
| Black | 0 | $10^{0}$ | - | - | $\pm 250$ | K |
| Brown | 1 | $10^{1}$ | $\pm 1$ | F | $\pm 100$ | H |
| Red | 2 | $10^{2}$ | $\pm 2$ | G | $\pm 50$ | G |
| Orange | 3 | $10^{3}$ |  | - | $\pm 15$ | D |
| Yellow | 4 | $10^{4}$ | - | - | $\pm 25$ | F |
| Green | 5 | $10^{5}$ | $\pm 0.5$ | D | $\pm 20$ | E |
| Blue | 6 | $10^{6}$ | $\pm 0.25$ | C | $\pm 10$ | C |
| Violet | 7 | $10^{7}$ | $\pm 0.1$ | B | $\pm 5$ | B |
| Gray | 8 | $10^{8}$ |  | - | $\pm 1$ | A |
| White | 9 | $10^{9}$ | - | - |  |  |
|  |  | - | $\pm 20$ | M | - | - |

Data: Transistor technology (10/2000)


Least sig. fig. Multiplier of value
Ex.

$R=560 \Omega \pm \mathbf{2 \%}$

## Alphanumeric

$\mathrm{R}, \mathrm{K}, \mathrm{M}, \mathrm{G}$, and $\mathrm{T}=$
$\mathrm{x} 10^{0}, \mathrm{x} 10^{3}, \mathrm{x} 10^{6}, \mathrm{x} 10^{9}$, and $\mathrm{x} 10^{12}$
Ex. $6 \mathrm{M} 8=6.8 \times 10^{6} \Omega$
$59 \mathrm{P} 04=59.04 \Omega$

## Resistor Values

## $\boldsymbol{R}=\boldsymbol{x} \pm \% \Delta \boldsymbol{x}$

Tolerance
Nominal value
Ex. $1 \mathrm{k} \Omega \pm 10 \% \equiv 900-1100 \Omega$

For $10 \%$ resistor

$$
10,12,15,18, \ldots
$$


where $\boldsymbol{E}=6,12,24,96$
for $20,10,5,1 \%$ tolerance

$$
\boldsymbol{n}=0,1,2,3, \ldots
$$

Commonly available resistance for a fixed resistor

| $\pm 1 \%$ | $\pm 2 \%$ | $\pm 5 \%$ | $\pm 10 \%$ | $\pm 1 \%$ | $\pm 2 \%$ | $\pm 5 \%$ | $\pm 10 \%$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 100 | 10 | 10 | 316 | 316 |  |  |
| 102 |  |  |  | 324 |  |  |  |
| 105 | 105 |  |  | 332 | 332 | 33 | 33 |
| 107 |  |  |  | 340 |  |  |  |
| 110 | 110 | 11 |  | 348 | 348 |  |  |
| 113 |  |  |  | 357 |  |  |  |
| 115 | 115 |  |  | 365 | 365 | 36 |  |
| 118 |  |  |  | 374 |  |  |  |
| 121 | 121 | 12 | 12 | 383 | 383 |  |  |
| 124 |  |  |  | 392 |  | 39 | 39 |
| 127 | 127 |  |  | 407 | 407 |  |  |
| 130 |  | 13 |  | 412 |  |  |  |
| 133 137 | 133 |  |  | 422 | 422 |  |  |
| 140 | 140 |  |  | 442 | 442 |  |  |
| 143 |  |  |  | 453 |  |  |  |
| 147 | 147 |  |  | 464 | 464 |  |  |
| 150 |  | 15 | 15 | 475 |  | 47 | 47 |
| 154 | 154 |  |  | 487 | 487 |  |  |
| 158 |  |  |  | 499 |  |  |  |
| 162 | 162 | 16 |  | 511 | 511 | 51 |  |
| 165 | 169 |  |  | 523 536 | 536 |  |  |
| 174 |  |  |  | 549 |  |  |  |
| 178 | 178 |  |  | 562 | 562 | 56 | 56 |
| 182 |  | 18 | 18 | 576 |  |  |  |
| 187 | 187 |  |  | 590 604 | 590 |  |  |
| 196 | 196 |  |  | 619 | 619 | 62 |  |
| 200 |  | 20 |  | 634 |  |  |  |
| 205 | 205 |  |  | 649 | 649 |  |  |
| 215 | 215 |  |  | 681 | 681 | 68 | 68 |
| 221 |  | 22 | 22 | 698 |  |  |  |
| 226 | 226 |  |  | 715 | 715 |  |  |
| 232 |  |  |  | 732 750 |  |  |  |
| 237 243 | 237 |  |  | 750 | 750 | 75 |  |
| 243 |  | 24 |  | 765 |  |  |  |
| 249 | 249 |  |  | 787 | 787 |  |  |
| 261 | 261 |  |  | 825 | 825 | 82 | 82 |
| 267 |  |  |  | 845 |  |  |  |
| 274 | 274 | 27 | 27 | 866 | 866 |  |  |
| 280 | 287 |  |  | 887 909 | 909 | 91 |  |
| 294 |  |  |  | 931 |  |  |  |
| 301 | 301 | 30 |  | 953 | 953 |  |  |
| 309 |  |  |  | 976 |  |  |  |

## Resistance Measurement Techniques

## - Bridge circuit <br> - Voltmeter-ammeter <br> - Substitution - Ohmmeter



Substitution


## Ohmmeter

-Voltmeter-ammeter method is rarely used in practical applications (mostly used in Laboratory)
-Ohmmeter uses only one meter by keeping one parameter constant

## Example: series ohmmeter

Resistance to


Basic series ohmmeter
Ohmmeter scale
Basic series ohmmeter consisting of a PMMC and a series-connected standard resistor $\left(R_{1}\right)$. When the ohmmeter terminals are shorted ( $R_{\mathrm{x}}=0$ ) meter full scale defection occurs. At half scale defection $R_{\mathrm{x}}=R_{1}+R_{\mathrm{m}}$, and at zero defection the terminals are open-circuited.

## Bridge Circuit

Bridge Circuit is a null method, operates on the principle of comparison. That is a known (standard) value is adjusted until it is equal to the unknown value.

## Bridge Circuit



## Wheatstone Bridge and Balance Condition

Suitable for moderate resistance values: $1 \Omega$ to $10 \mathrm{M} \Omega$


## Balance condition:

No potential difference across the galvanometer (there is no current through the galvanometer)

Under this condition: $V_{\mathrm{AD}}=V_{\mathrm{AB}}$

$$
\begin{array}{r}
I_{1} R_{1}=I_{2} R_{2} \\
\text { And also } V_{\mathrm{DC}}=V_{\mathrm{BC}} \\
I_{3} R_{3}=I_{4} R_{4}
\end{array}
$$

where $I_{1}, I_{2}, I_{3}$, and $I_{4}$ are current in resistance arms respectively, since $I_{1}=I_{3}$ and $I_{2}=I_{4}$

$$
\frac{R_{1}}{R_{3}}=\frac{R_{2}}{R_{4}} \text { or } \quad R_{x}=R_{4}=R_{3} \frac{R_{2}}{R_{1}}
$$

## Example


(a) Equal resistance

(c) Proportional resistance

(b) Proportional resistance

(d) 2-Volt unbalance

## Measurement Errors

1. Limiting error of the known resistors

Using 1st order approximation: A


$$
R_{x}=\left(R_{3} \pm \Delta R_{3}\right)\left(\frac{R_{2} \pm \Delta R_{2}}{R_{1} \pm \Delta R_{1}}\right)
$$

$$
R_{x}=R_{3} \frac{R_{2}}{R_{1}}\left(1 \pm \frac{\Delta R_{1}}{R_{1}} \pm \frac{\Delta R_{2}}{R_{2}} \pm \frac{\Delta R_{3}}{R_{3}}\right)
$$

2. Insufficient sensitivity of Detector
3. Changes in resistance of the bridge arms due to the heating effect $\left(I^{2} R\right)$ or temperatures
4. Thermal emf or contact potential in the bridge circuit
5. Error due to the lead connection

3, 4 and 5 play the important role in the measurement of low value resistance

Example In the Wheatstone bridge circuit, $R_{3}$ is a decade resistance with a specified in accuracy $\pm 0.2 \%$ and $R_{1}$ and $R_{2}=500 \Omega \pm 0.1 \%$. If the value of $R_{3}$ at the null position is $520.4 \Omega$, determine the possible minimum and maximum value of $R_{X}$

$$
\begin{aligned}
& \text { SOLUTION Apply the error equation } R_{x}=R_{3} \frac{R_{2}}{R_{1}}\left(1 \pm \frac{\Delta R_{1}}{R_{1}} \pm \frac{\Delta R_{2}}{R_{2}} \pm \frac{\Delta R_{3}}{R_{3}}\right) \\
& R_{x}=\frac{520.4 \times 500}{500}\left(1 \pm \frac{0.1}{100} \pm \frac{0.1}{100} \pm \frac{0.2}{100}\right)=520.4(1 \pm 0.004)=520.4 \pm 0.4 \%
\end{aligned}
$$

Therefore the possible values of $R_{3}$ are 518.32 to $522.48 \Omega$
Example A Wheatstone bridge has a ratio arm of $1 / 100\left(R_{2} / R_{1}\right)$. At first balance, $R_{3}$ is adjusted to $1000.3 \Omega$. The value of $R_{x}$ is then changed by the temperature change, the new value of $R_{3}$ to achieve the balance condition again is $1002.1 \Omega$. Find the change of $R_{x}$ due to the temperature change.
SOLUTION At first balance: $\quad R_{x}$ old $=R_{3} \frac{R_{2}}{R_{1}}=1000.3 \times \frac{1}{100}=10.003 \Omega$
After the temperature change: $\quad R_{x}$ new $=R_{3} \frac{R_{2}}{R_{1}}=1002.1 \times \frac{1}{100}=10.021 \Omega$
Therefore, the change of $R_{x}$ due to the temperature change is $0.018 \Omega$

## Low resistance Bridge: $R_{x}<1 \Omega$

## Effect of connecting lead



The effects of the connecting lead and the connecting terminals are prominent when the value of $R_{x}$ decreases to a few Ohms
$R_{\mathrm{y}}={ }_{R_{x}}$ the resistance of the connecting lead from $R_{3}$ to $R_{x}$

At point $m: R_{y}$ is added to the unknown $R_{x}$, resulting in too high and indication of $R_{x}$
At point $n: R_{y}$ is added to $R_{3}$, therefore the measurement of $R_{x}$ will be lower than it should be.

At point $p: \quad R_{x}+R_{n p}=\left(R_{3}+R_{m p}\right) \frac{R_{1}}{R_{2}}$ rearrange $\quad R_{x}=R_{3} \frac{R_{1}}{R_{2}}+R_{m p} \frac{R_{1}}{R_{2}}-R_{n p}$
Where $R_{m p}$ and $R_{n p}$ are the lead resistance from $m$ to $p$ and $n$ to $p$, respectively.

The effect of the connecting lead will be canceled out, if the sum of $2^{\text {nd }}$ and $3^{\text {rd }}$ term is zero.

$$
\begin{gathered}
R_{m p} \frac{R_{1}}{R_{2}}-R_{n p}=0 \text { or } \frac{R_{n p}}{R_{m p}}=\frac{R_{1}}{R_{2}} \\
R_{x}=R_{3} \frac{R_{1}}{R_{2}}
\end{gathered}
$$

## Kelvin Double Bridge: 1 to $0.00001 \Omega$

## Four-Terminal Resistor

Current


Current


Four-terminal resistors have current terminals and potential terminals. The resistance is defined as that between the potential terminals, so that contact voltage drops at the current terminals do not introduce errors.

## Four-Terminal Resistor and Kelvin Double Bridge



- $r_{1}$ causes no effect on the balance condition.
- The effects of $r_{2}$ and $r_{3}$ could be minimized, if $R_{1} \gg$ $r_{2}$ and $R_{a} \gg r_{3}$.
- The main error comes from $r_{4}$, even though this value is very small.


## Kelvin Double Bridge: 1 to $0.00001 \Omega$



- 2 ratio arms: $\boldsymbol{R}_{\mathbf{1}}-\boldsymbol{R}_{\mathbf{2}}$ and $\boldsymbol{R}_{a}-\boldsymbol{R}_{\boldsymbol{b}}$
- the connecting lead between $\boldsymbol{m}$ and $\boldsymbol{n}$ : yoke The balance conditions: $V_{l k}=V_{l m p}$ or $V_{o k}=V_{o n p}$

$$
\begin{gather*}
V_{l k}=\frac{R_{2}}{R_{1}+R_{2}} V  \tag{1}\\
\text { here } V=I R_{l o}=I\left[R_{3}+R_{x}+\left(R_{a}+R_{b}\right) / / R_{y}\right] \\
V_{l m p}=I\left[R_{3}+\frac{R_{y}}{R_{a}+R_{b}+R_{y}} R_{b}\right]-(2) \tag{2}
\end{gather*}
$$

Eq. (1) $=(2)$ and rearrange: $\quad R_{x}=R_{3} \frac{R_{1}}{R_{2}}+\frac{R_{b} R_{y}}{R_{a}+R_{b}+R_{y}}\left(\frac{R_{1}}{R_{2}}-\frac{R_{a}}{R_{b}}\right) \square R_{x}=R_{3} \frac{R_{1}}{R_{2}}$
If we set $\boldsymbol{R}_{\mathbf{1}} / \boldsymbol{R}_{\mathbf{2}}=\boldsymbol{R}_{d} / \boldsymbol{R}_{b}$, the second term of the right hand side will be zero, the relation reduce to the well known relation. In summary, The resistance of the yoke has no effect on the measurement, if the two sets of ratio arms have equal resistance ratios.

## MegaOhm Bridge

- Just as low-resistance measurements are affected by series lead impedance, highresistance measurements are affected by shunt-leakage resistance.

- the guard terminal is connect to a bridge corner such that the leakage resistances are placed across bridge arm with low resistances

$$
\begin{array}{ll}
R_{1} / / R_{C} \approx R_{C} & \text { since } R_{1} \gg R_{C} \\
R_{2} / / R_{g} \approx R_{g} & \text { since } R_{2} \gg R_{g}
\end{array}
$$

$$
R_{x} \approx R_{A} \frac{R_{C}}{R_{B}}
$$

## Capacitor

Capacitance - the ability of a dielectric to store electrical charge per unit voltage


| Dielectric | Construction | Capacitance | Breakdown,V |
| :---: | :---: | :---: | :---: |
| Air | Meshed plates | $10-400 \mathrm{pF}$ | $100(0.02$-in air gap) |
| Ceramic | Tubular | $0.5-1600 \mathrm{pF}$ | $500-20,000$ |
|  | Disk | 1 pF to $1 \mu \mathrm{~F}$ |  |
| Electrolytic | Aluminum | $1-6800 \mu \mathrm{~F}$ | $10-450$ |
|  | Tantalum | 0.047 to $330 \mu \mathrm{~F}$ | $6-50$ |
| Mica | Stacked sheets | $10-5000 \mathrm{pF}$ | $500-20,000$ |
| Paper | Rolled foil | $0.001-1 \mu \mathrm{~F}$ | $200-1,600$ |
| Plastic film | Foil or Metallized | 100 pF to $100 \mu \mathrm{~F}$ | $50-600$ |

## Inductor

Inductance - the ability of a conductor to produce induced voltage when the current varies.

$\mu_{\mathrm{r}}$ - relative permeability of core material Ni ferrite:

$$
\mu_{\mathrm{r}}>200
$$

Mn ferrite: $\quad \mu_{\mathrm{r}}>2,000$

$C_{d}$
Equivalent circuit of an RF coil


Distributed capacitance $\boldsymbol{C}_{\boldsymbol{d}}$ between turns


Air core ${ }^{(2)}$ inductor


Iron core inductor

## Quality Factor of Inductor and Capacitor

## Equivalent circuit of capacitance



Parallel equivalent circuit


Series equivalent circuit

Equivalent circuit of Inductance


Series equivalent circuit


Parallel equivalent circuit

$$
R_{s}=\frac{R_{p} X_{p}^{2}}{R_{p}^{2}+X_{p}^{2}} \quad X_{s}=\frac{X_{p} R_{p}^{2}}{R_{p}^{2}+X_{p}^{2}}
$$

## Quality Factor of Inductor and Capacitor

Quality factor of a coil: the ratio of reactance to resistance (frequency dependent and circuit configuration)

$$
\text { Inductance series circuit: } \quad Q=\frac{X_{s}}{R_{s}}=\frac{\omega L_{s}}{R_{s}} \quad \text { Typical } Q \sim 5-1000
$$

Inductance parallel circuit: $Q=\frac{R_{p}}{X_{p}}=\frac{R_{p}}{\omega L_{p}}$
Dissipation factor of a capacitor: the ratio of reactance to resistance (frequency dependent and circuit configuration)

Capacitance parallel circuit: $\quad D=\frac{X_{p}}{R_{p}}=\frac{1}{\omega C_{p} R_{p}} \quad$ Typical $D \sim 10^{-4}-0.1$
Capacitance series circuit: $\quad D=\frac{R_{s}}{X_{s}}=\omega C_{s} R_{s}$

## Inductor and Capacitor

$$
\begin{aligned}
& L_{S}=\frac{R_{P}^{2}}{R_{P}^{2}+\omega^{2} L_{P}^{2}} \cdot L_{P} \\
& R_{S}=\frac{\omega^{2} L_{P}^{2}}{R_{P}^{2}+\omega^{2} L_{P}^{2}} \cdot R_{P} \\
& Q=\frac{\omega L_{S}}{R_{S}} \\
& L_{P}=\frac{R_{S}^{2}+\omega^{2} L_{S}^{2}}{\omega^{2} L_{S}^{2}} \cdot L_{S} \\
& R_{P}=\frac{R_{S}^{2}+\omega^{2} L_{S}^{2}}{R_{S}^{2}} \cdot R_{S} \\
& Q=\frac{R_{P}}{\omega L_{P}} \\
& R_{S}=\frac{1}{1+\omega^{2} C_{P}^{2} R_{P}^{2}} \cdot R_{P} \\
& D=\omega C_{S} R_{S} \\
& C_{P}=\frac{1}{1+\omega^{2} C_{S}^{2} R_{S}^{2}} \cdot C_{S} \\
& R_{P}=\frac{1+\omega^{2} C_{S}^{2} R_{S}^{2}}{\omega^{2} C_{S}^{2} R_{S}^{2}} \cdot R_{S} \\
& D=\frac{1}{\omega C_{P} R_{P}}
\end{aligned}
$$

## AC Bridge: Balance Condition



- all four arms are considered as impedance (frequency dependent components)
- The detector is an ac responding device: headphone, ac meter
- Source: an ac voltage at desired frequency
$\mathbf{Z}_{1}, \mathbf{Z}_{2}, \mathbf{Z}_{3}$ and $\mathbf{Z}_{4}$ are the impedance of bridge arms
At balance point: $\quad \mathbf{E}_{\mathbf{B A}}=\mathbf{E}_{\mathbf{B C}}$ or $\mathbf{I}_{1} \mathbf{Z}_{1}=\mathbf{I}_{2} \mathbf{Z}_{2}$

General Form of the ac Bridge

$$
\mathbf{I}_{1}=\frac{\mathbf{V}}{\mathbf{Z}_{1}+\mathbf{Z}_{3}} \text { and } \mathbf{I}_{2}=\frac{\mathbf{V}}{\mathbf{Z}_{2}+\mathbf{Z}_{4}}
$$

Complex Form: $\quad Z_{1} Z_{4}=Z_{2} Z_{3}$

$$
\begin{gathered}
\text { Polar Form: } \\
{_{1} \mathrm{Z}_{4}\left(\angle \theta_{1}+\angle \theta_{4}\right)=\mathrm{Z}_{2} \mathrm{Z}_{3}\left(\angle \theta_{2}+\angle \theta_{3}\right)} }
\end{gathered}\left\{\begin{array}{lc}
\text { Magnitude balance: } & \mathrm{Z}_{1} \mathrm{Z}_{4}=\mathrm{Z}_{2} \mathrm{Z}_{3} \\
\text { Phase balance: } & \angle \theta_{1}+\angle \theta_{4}=\angle \theta_{2}+\angle \theta_{3}
\end{array}\right.
$$

Example The impedance of the basic ac bridge are given as follows:

$$
\begin{array}{ll}
\mathbf{Z}_{1}=100 \Omega \angle 80^{\circ} \text { (inductive impedance) } & \mathbf{Z}_{3}=400 \angle 30^{\circ} \Omega \text { (inductive impedance) } \\
\mathbf{Z}_{2}=250 \Omega \text { (pure resistance) } & \mathbf{Z}_{4}=\text { unknown }
\end{array}
$$

Determine the constants of the unknown arm.
SOLUTION The first condition for bridge balance requires that

$$
Z_{4}=\frac{Z_{2} Z_{3}}{Z_{1}}=\frac{250 \times 400}{100}=1,000 \Omega
$$

The second condition for bridge balance requires that the sum of the phase angles of opposite arms be equal, therefore

$$
\angle \theta_{4}=\angle \theta_{2}+\angle \theta_{3}-\angle \theta_{1}=0+30-80=-50^{\circ}
$$

Hence the unknown impedance $\mathbf{Z}_{4}$ can be written in polar form as

$$
\mathbf{Z}_{4}=1,000 \Omega \angle-50^{\circ}
$$

Indicating that we are dealing with a capacitive element, possibly consisting of a series combination of at resistor and a capacitor.

Example an ac bridge is in balance with the following constants: arm AB, $R=200 \Omega$ in series with $L=15.9 \mathrm{mH} R$; arm BC, $R=300 \Omega$ in series with $C=0.265 \mu \mathrm{~F}$; arm CD, unknown; arm DA, $=450 \Omega$. The oscillator frequency is 1 kHz . Find the constants of arm CD.

## SOLUTION

$$
\begin{aligned}
& \mathbf{Z}_{1}=R+j \omega L=200+j 100 \Omega \\
& \mathbf{Z}_{2}=R+1 / j \omega C=300-j 600 \Omega \\
& \mathbf{Z}_{3}=R=450 \Omega \\
& \mathbf{Z}_{4}=\text { unknown }
\end{aligned}
$$

The general equation for bridge balance states that $\mathbf{Z}_{1} \mathbf{Z}_{4}=\mathbf{Z}_{\mathbf{2}} \mathbf{Z}_{3}$

$$
\mathbf{Z}_{4}=\frac{\mathbf{Z}_{2} \mathbf{Z}_{3}}{\mathbf{Z}_{1}}=\frac{450 \times(200+j 100)}{(300-j 600)}=j 150 \Omega
$$

This result indicates that $\mathbf{Z}_{4}$ is a pure inductance with an inductive reactance of $150 \Omega$ at at frequency of 1 kHz . Since the inductive reactance $X_{L}=2 \pi f L$, we solve for $L$ and obtain $L=23.9 \mathrm{mH}$

## Comparison Bridge: Capacitance



Diagram of Capacitance Comparison Bridge

- Measure an unknown inductance or capacitance by comparing with it with a known inductance or capacitance.

At balance point: $\quad \mathbf{Z}_{1} \mathbf{Z}_{x}=\mathbf{Z}_{2} \mathbf{Z}_{3}$ where $\mathbf{Z}_{1}=R_{1} ; \mathbf{Z}_{2}=R_{2} ;$ and $\mathbf{Z}_{3}=R_{3}+\frac{1}{j \omega C_{3}}$ Unknown
capacitance

$$
R_{1}\left(R_{x}+\frac{1}{j \omega C_{x}}\right)=R_{2}\left(R_{3}+\frac{1}{j \omega C_{3}}\right)^{3}
$$

$$
R_{x}=\frac{R_{2} R_{3}}{R_{1}} \quad \text { and } \quad C_{x}=C_{3} \frac{R_{1}}{R_{2}}
$$

- Frequency independent
- To satisfy both balance conditions, the bridge must contain two variable elements in its configuration.


## Comparison Bridge: Inductance



Diagram of Inductance Comparison Bridge
Separation of the real and imaginary terms yields: $R_{x}=\frac{R_{2} R_{3}}{R_{1}}$ and $L_{x}=L_{3} \frac{R_{2}}{R_{1}}$

- Frequency independent
- To satisfy both balance conditions, the bridge must contain two variable elements in its configuration.


## Maxwell Bridge



## Diagram of Maxwell Bridge

- Measure an unknown inductance in terms of a known capacitance

At balance point: $\quad \mathbf{Z}_{x}=\mathbf{Z}_{2} \mathbf{Z}_{3} \mathbf{Y}_{1}$ where $\mathbf{Z}_{2}=R_{2} ; \mathbf{Z}_{3}=R_{3} ;$ and $\mathbf{Y}_{1}=\frac{1}{R_{1}}+j \omega C_{1}$

$$
\mathbf{Z}_{x}=R_{x}+j \omega L_{x}=R_{2} R_{3}\left(\frac{1}{R_{1}}+j \omega C_{1}\right)
$$

Separation of the real and imaginary terms yields:

$$
R_{x}=\frac{R_{2} R_{3}}{R_{1}} \quad \text { and } \quad L_{x}=R_{2} R_{3} C_{1}
$$

- Frequency independent
- Suitable for Medium $Q$ coil (1-10), impractical for high $Q$ coil: since $R_{1}$ will be very large.


## Hay Bridge



Diagram of Hay Bridge

- Similar to Maxwell bridge: but $R_{1}$ series with $C_{1}$ At balance point: $\quad \mathbf{Z}_{1} \mathbf{Z}_{x}=\mathbf{Z}_{2} \mathbf{Z}_{3}$
where $\mathbf{Z}_{1}=R_{1}-\frac{j}{\omega C_{1}} ; \mathbf{Z}_{2}=R_{2} ;$ and $\mathbf{Z}_{3}=R_{3}$ $\left(R_{1}+\frac{1}{j \omega C_{1}}\right)\left(R_{x}+j \omega L_{x}\right)=R_{2} R_{3}$
which expands to $R_{1} R_{x}+\frac{L_{x}}{C_{1}}-\frac{j R_{x}}{\omega C_{1}}+j \omega L_{x} R_{1}=R_{2} R_{3}$

$$
\begin{equation*}
R_{1} R_{x}+\frac{L_{x}}{C_{1}}=R_{2} R_{3} \tag{1}
\end{equation*}
$$

$$
\begin{equation*}
\frac{R_{x}}{\omega C_{1}}=\omega L_{x} R_{1} \tag{2}
\end{equation*}
$$

Solve the above equations simultaneously

## Hay Bridge: continues

$$
R_{x}=\frac{\omega^{2} C_{1}^{2} R_{1} R_{2} R_{3}}{1+\omega^{2} C_{1}^{2} R_{1}^{2}} \quad \text { and } \quad L_{x}=\frac{R_{2} R_{3} C_{1}}{1+\omega^{2} C_{1}^{2} R_{1}^{2}}
$$



Phasor diagram of arm 4 and 1
Thus, $L_{x}$ can be rewritten as

$$
\begin{aligned}
& \tan \theta_{L}=\frac{X_{L}}{R}=\frac{\omega L_{x}}{R_{x}}=Q \\
& \tan \theta_{C}=\frac{X_{C}}{R}=\frac{1}{\omega C_{1} R_{1}}
\end{aligned}
$$

$$
\tan \theta_{L}=\tan \theta_{C} \text { or } Q=\frac{1}{\omega C_{1} R_{1}}
$$

$$
L_{x}=\frac{R_{2} R_{3} C_{1}}{1+\left(1 / Q^{2}\right)}
$$

For high $Q$ coil (>10), the term $(1 / Q)^{2}$ can be neglected

$$
L_{x} \approx R_{2} R_{3} C_{1}
$$

## Schering Bridge



## Diagram of Schering Bridge

which expands to $\quad R_{x}-\frac{j}{\omega C_{x}}=\frac{R_{2} C_{1}}{C_{3}}-\frac{j R_{2}}{\omega C_{3} R_{1}}$
Separation of the real and imaginary terms yields:

$$
R_{x}=R_{2} \frac{C_{1}}{C_{3}} \quad \text { and } \quad C_{x}=C_{3} \frac{R_{1}}{R_{2}}
$$

## Schering Bridge: continues

Dissipation factor of a series $R C$ circuit: $\quad D=\frac{R_{x}}{X_{x}}=\omega R_{x} C_{x}$
Dissipation factor tells us about the quality of a capacitor, how close the phase angle of the capacitor is to the ideal value of $90^{\circ}$

For Schering Bridge: $\quad D=\omega R_{x} C_{x}=\omega R_{1} C_{1}$

For Schering Bridge, $R_{1}$ is a fixed value, the dial of $C_{1}$ can be calibrated directly in $D$ at one particular frequency

## Wien Bridge



Diagram of Wien Bridge

- Measure frequency of the voltage source using series RC in one arm and parallel RC in the adjoining arm

At balance point: $\quad \mathbf{Z}_{2}=\mathbf{Z}_{1} \mathbf{Z}_{4} \mathbf{Y}_{3}$

$$
\begin{gather*}
\mathbf{Z}_{1}=R_{1}+\frac{1}{j \omega C_{1}} ; \mathbf{Z}_{2}=R_{2} ; \mathbf{Y}_{3}=\frac{1}{R_{3}}+j \omega C_{3} ; \text { and } \mathbf{Z}_{4}=R_{4} \\
R_{2}=\left(R_{1}-\frac{j}{\omega C_{1}}\right) R_{4}\left(\frac{1}{R_{3}}+j \omega C_{3}\right) \tag{1}
\end{gather*}
$$

which expands to $R_{2}=\frac{R_{1} R_{4}}{R_{3}}+j \omega C_{3} R_{1} R_{4}-\frac{j R_{4}}{\omega C_{1} R_{3}}+\frac{R_{4} C_{3}}{C_{1}}<\frac{R_{2}}{R_{4}}=\frac{R_{1}}{R_{3}}+\frac{C_{3}}{C_{1}}$

Rearrange Eq. (2) gives

$$
\begin{equation*}
f=\frac{1}{2 \pi \sqrt{C_{1} C_{3} R_{1} R_{3}}} \tag{2}
\end{equation*}
$$

In most, Wien Bridge, $R_{1}=R_{3}$ and $C_{1}=C_{3}$

$$
\begin{array}{ll}
(1) \rightarrow R_{2}=2 R_{4} & (2) \rightarrow f=\frac{1}{2 \pi R C}
\end{array}
$$

